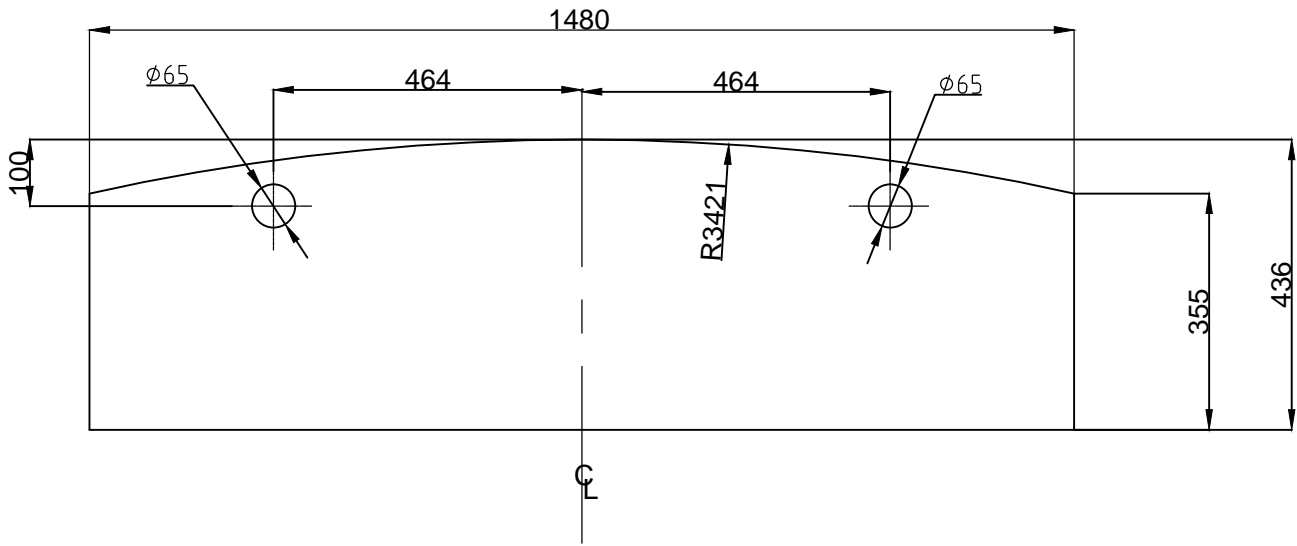
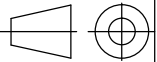




SURFACE TEXTURE

DRG. No.  
849-44180



					SURFACE ROUGHNESS	GRADE NO.	N12	N11	N10	N9	N8	N7	N6	N5	N4	N3	N2	N1
						VALUE	50	25	12.5	6.3	3.2	1.6	0.8	0.4	0.2	0.1	0.05	0.025
						SYMBOL	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
						1. DIMENSIONAL TOLERANCES FOR SHEET – METAL AND WELDED STRUCTURE REF. RD-227						3. SURFACE PROTECTION UNLESS OTHER – WISE SPECIFIED. REF. RD-244						
					2. QUALITY OF WELD JOINTS REF. RD-230						4. TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS (COARSE) REF. IS 2102 (PT-1)							
					MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0	6	30	120	315	1000	2000	4000				
REVISION	DATE	CHANGE	BY/APP.	TOLERANCE		±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3					

		R101502200	END PANEL 1480x436x2 THK.STL.SHEET			IRS:M41-97 Gr.1			
ITEM REF.	QTY.	PART/STOCK No.	DESCRIPTION						
PRODUCT									
MEMU - 3 PHASE (DMC)									
APPROVED	Shivakumar H.G.	7/11/18			MATERIAL		SCALE		
CHECKED	S Moorthy Raja	7/11/18	849	849 - 44015					
DRAWN	K. Dominic Savio	6/11/18	849	849 - 44006	1				
TRACED			MODEL	NEXT ASSEMBLY	QTY.	REF.DRG.	EM15176		
STANDARDS			MATERIAL CODE						
BEBL LIMITED			TITLE END PANEL PART INNER				Wt.Kg.	SHEET	ALT.
							1 OF 1		
 PRODUCT DESIGN BANGALORE COMPLEX						DRG.No.			
						849-44180			